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For any other communication

Surat Branch Office-First

Floor, Doorsanchar Bhavan,

Address: Karimabad Admin Building,

Ghod Dod Road, Surat, SURAT,GUJARAT,395001

Phone: 02612990071

Fax: 0

E-Mail: subo-bis@bis.gov.in

Web: www.bis.org.in,

www.manakonline.in

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L-7200202183

CM/L-No	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7200202183	Welspun Speciality Solution Limited -PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, , JHAGADIA , JHAGADIA : 393110	STAINLESS STEEL BLOOMS,	IS 6529 : 1996

Endorsement No. 3 Dated 12-Jan-2024

Whereas, the licence was valid upto Thirteenth January Two Thousand Twenty Four.

Now, consequent upon renewal, the validity of the licence given in schedule of the Licence Dated 12-JAN-2024 has been extended from Thirteenth January Two Thousand Twenty Four to Twelfth January Two Thousand Twenty Five

Other terms and conditions of licence remain same.

Branch Head (Vadodra Branch Office)

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002. ,9 Bahadur Shah Zafar Marg, ,DELHI,110002

Contact No: +91 11 23230131,

23233375, 23239402

Fax: +91 11 23234062, 232 **Email:** info@bis.gov.in





उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution
Government of India

अहमदाबाद शाखा कार्यालय / Ahmedabad Branch Office

तीसरा तल, नवजीवन अमृत जयंती भवन, गुजरात विद्यापीठ के पीछे, ऑफ आश्रम रोड, अहमदाबाद - 380 014 दूरभाष : 079-27540317, 27540318 ई-मेल : ahbo@bis.gov.in वेबसाइट : www.bis.gov.in 3rd Floor, Navjivan Amrut Jayanti Bhavan, Behind Gujarat Vidyapith, Off. Ashram Road, Ahmedabad - 380 014. Tel.: 079-27540317, 27540318 Email : ahbo@bis.gov.in Website : www.bis.gov.in

REGISTERED A/D

Our Ref: AHBO/CM/L-7200202183

Dated: 21-01-2021

Subject: Grant of BIS Certification Marks Licence No 7200202183 as per IS 6529:1996.

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED
PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE,
VALIA ROAD,
JHAGADIA,
BHARUCH - 393110
GUJARAT

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Product: Stainless Steel Blooms, Billets And Slabs For Forging

Variety:- Grade: X12Cr12, X20Cr13, X30Cr13, X40Cr13, X15Cr16Ni2, X108Cr17Mo Without Corrosion resistance, condition: Rolled, Billets 110 x 110mm to 200 x 200mm, Blooms 220mm to 308mm, slabs 280mm x 350mm

Grades: X02Cr19Ni10, X04Cr19Ni9, X07Cr18Ni9, X04Cr18Ni10Ti, X04Cr18Ni10Nb, X04Cr17Ni12Mo2, X02Cr17Ni12Mo2, X04Cr17Ni12Mo2Ti, X10Cr17Mn6Ni4N, without Corrosion resistance. condition: Rolled, Billets 110 x 110mm to 200 x 200mm, Blooms 220mm to 308mm, slabs 280mm x 350mm

As per IS 6529: 1996

- 1. The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.
- 2. The number assigned to this licence is CM/L-7200202183 which has been made operative from 13-01-2021 and is valid upto 12-01-2022. The licence number should invariably be referred to in your uture correspondence.

According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee of Rs.85000.00 for use of standard mark as per Annexure-I of Scheme I of BIS (Conformity assessment) Regulation 2018 is payable by you with effect from 13-01-2021 for the period of validity of the licence in advance.

3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. **Our Receipt No.** 0072PC2020003362 dated 13-01-2021 for Rs. 86000.00 the licence fee and the minimum marking fee for the first operative period is already issued.

- 4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.
- 5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.
- 6. The Scheme of Testing and Inspection submitted by you and agreed by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.
- 7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.
- 8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.
- 9. This licence is granted for your factory situated at PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA, BHARUCH, GUJARAT, INDIA 393110. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence.

Thanking You,

Scientist-E & Head





उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution Government of India

अहमदाबाद शाखा कार्यालय / Ahmedabad Branch Office

तीसरा तल, नवजीवन अमृत जयंती भवन, गुजरात विद्यापीठ के पीछे, ऑफ आश्रम रोड, अहमदाबाद - 380 014 दूरभाष : 079-27540317, 27540318 ई-मेल : ahbo@bis.gov.in वेबसाइट : www.bis.gov.in 3rd Floor, Navjivan Amrut Jayanti Bhavan, Behind Gujarat Vidyapith, Off. Ashram Road, Ahmedabad - 380 014. Tel.: 079-27540317, 27540318 Email : ahbo@bis.gov.in Website : www.bis.gov.in

Our Ref : CM/L- 7200202183

Dated: 21-01-2021

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA, BHARUCH - 393110

GUJARAT

Subject: Advertisement to be issued by the new licensees

Dear Sir,

By obtaining the BIS Certification Marking Licence you have joined the large family of licensees operating the BIS Certification Marking Scheme.

As you are, no doubt, aware that consumers are anxiously looking for products conforming to the standard and they would be interested to know the new BIS Licensees. It is, therefore, necessary that the fact that your product has been covered under a BIS licence should be made known far and wide and for this purpose we would suggest that you advertise this fact in the newspapers giving this information and details of your product for which the licence has been granted. To create a better image in the consumer's mind, the standard mark which has been granted may also be displayed in the advertisements in regional newspapers to obtain better coverage.

You may also consider having additional publicity through other media such as radio or TV.

We do hope that you would implement the above suggestions and we would request you to send us the text of your advertisement for our approval together with entire advertisement/publicity programme for the year.

Thanking you,

Yours faithfully,

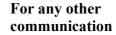
Scientist-E & Head

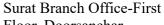
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भारतीय मानक ब्यूरो

Bureau of Indian Standards

The National Standards Body of India





Floor, Doorsanchar Bhavan, Karimabad

Address: Admin Building, Ghod

Dod Road, Surat,

SURAT,GUJARAT,395001

Phone: 02612990071

Fax: 0

E-Mail: subo-bis@bis.gov.in

Web: www.bis.org.in, www.manakonline.in

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L-7200184009

CM/L-No	Name of the Licensee with th Factory Address	^e Name of the Product	Indian Standard No.
7200184009	Welspun Speciality Solutions Limited -PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, , JHAGADIA , JHAGADIA : 393110	Stainless Steel Bars and Flats	IS 6603 : 2001

Endorsement No. 1 Dated 18-Sep-2021

Whereas, the licence was valid upto Sixteenth September Two Thousand Twenty One.

Now, consequent upon renewal, the validity of the licence given in schedule of has been extended from Sixteenth September Two Thousand Twenty One to Fifteenth September Two Thousand Twenty Six

Other terms and conditions of licence remain same.

Branch Head (Surat Branch Office)

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002. ,9 Bahadur Shah Zafar Marg, ,DELHI,110002

Contact No: +91 11 23230131,

23233375, 23239402

Fax: +91 11 23234062, 232 **Email:** info@bis.gov.in

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उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution
Government of India

अहमदाबाद शाखा कार्यालय / Ahmedabad Branch Office

तीसरा तल, नवजीवन अमृत जयंती भवन, गुजरात विद्यापीठ के पीछे, ऑफ आश्रम रोड, अहमदाबाद - 380 014 दूरभाष : 079-27540317, 27540318 ई-मेल : ahbo@bis.gov.in वेबसाइट : www.bis.gov.in 3rd Floor, Navjivan Amrut Jayanti Bhavan, Behind Gujarat Vidyapith, Off. Ashram Road, Ahmedabad - 380 014. Tel.: 079-27540317, 27540318 Email : ahbo@bis.gov.in Website : www.bis.gov.in

REGISTERED A/D

Our Ref: AHBO/CM/L-7200184009

Dated: 06-10-2020

Subject: Grant of BIS Certification Marks Licence No 7200184009 as per IS 6603:2001..

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED
PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE,
VALIA ROAD,
JHAGADIA,
BHARUCH - 393110
GUJARAT

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Product: - Stainless Steel Bars and Flats

Variety: SS BARS AND FLATS a) Grade:X02Cr19Ni10,X04Cr19Ni9, X07Cr18Ni9, X04Cr18Ni10Ti, X04Cr18Ni10Nb,X04Cr17Ni12Mo2,X02Cr17Ni12Mo2Ti,X10Cr17Mn6Ni4N,in Hot finish & Softened condition. Shapes Round bars of diameter 20 mm to 262 mm, square bar 55 mm to 200 mm with corrosion resistance and charpy impact test

b) Grade: X12Cr12,X20Cr13, X30Cr13, X40Cr13, X15Cr16Ni2, X08Cr17Mo, in Hot finished and annealed condition. Shapes: Round bars of diameter 20 to 262 mm, square bars 55 mm to 200 mm with corrosion resistance and charpy impact test

As per IS 6603: 2001

- 1. The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.
- 2. The number assigned to this licence is CM/L-7200184009 which has been made operative from 16-09-2020 and is valid upto 15-09-2021. The licence number should invariably be referred to in your uture correspondence.

According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee of Rs.78000.00 for use of standard mark as per Annexure-I of Scheme I of BIS (Conformity assessment) Regulation 2018 is payable by you with effect from 16-09-2020 for the period of validity of the licence in advance.

3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. **Our Receipt No.** 0072PC2020001638 dated 16-09-2020 for Rs. 79000.00 the licence fee and the minimum marking fee for the first operative period is already issued.

- 4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.
- 5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.
- 6. The Scheme of Testing and Inspection DOC:PM/IS 6603/1 July 2019 which has already been accepted by you vide letter dated 17/06/2020 will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.
- 7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.
- 8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.
- 9. This licence is granted for your factory situated at PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD ,JHAGADIA, BHARUCH, GUJARAT, INDIA 393110. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence..

Thanking You,

Scientist-E & Head





उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution Government of India

अहमदाबाद शाखा कार्यालय / Ahmedabad Branch Office

तीसरा तल, नवजीवन अमृत जयंती भवन, गुजरात विद्यापीठ के पीछे, ऑफ आश्रम रोड, अहमदाबाद - 380 014 दूरभाष : 079-27540317, 27540318 ई-मेल : ahbo@bis.gov.in वेबसाइट : www.bis.gov.in 3rd Floor, Navjivan Amrut Jayanti Bhavan, Behind Gujarat Vidyapith, Off. Ashram Road, Ahmedabad - 380 014. Tel.: 079-27540317, 27540318 Email : ahbo@bis.gov.in Website : www.bis.gov.in

Our Ref : CM/L- 7200184009

Dated: 0610-2020

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED
PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE,
VALIA ROAD,
JHAGADIA,
BHARUCH - 393110
GUJARAT

Subject: Advertisement to be issued by the new licensees

Dear Sir,

By obtaining the BIS Certification Marking Licence you have joined the large family of licensees operating the BIS Certification Marking Scheme.

As you are, no doubt, aware that consumers are anxiously looking for products conforming to the standard and they would be interested to know the new BIS Licensees. It is, therefore, necessary that the fact that your product has been covered under a BIS licence should be made known far and wide and for this purpose we would suggest that you advertise this fact in the newspapers giving this information and details of your product for which the licence has been granted. To create a better image in the consumer's mind, the standard mark which has been granted may also be displayed in the advertisements in regional newspapers to obtain better coverage.

You may also consider having additional publicity through other media such as radio or TV.

We do hope that you would implement the above suggestions and we would request you to send us the text of your advertisement for our approval together with entire advertisement/publicity programme for the year.

Thanking you,

Yours faithfully,

(SK Singh) Scientist-E & Head

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS

मानक चिहन के उपयोग के लिए अनुज्ञप्ति Licence for the use of STANDARD MARK

लाइसेंस सं. सीएम/एल -- 7200184009 Licence No. CM/L- 7200184009

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) द्वारा प्रदत्त शक्तियों के आधार पर

वेलस्पून स्पेशियालीटी सोल्य्शन्स लिमिटेड प्लोट सं.1, जीआइडीसी इन्डस्ट्रीयल एस्टेट, वालिया रोड, झगडिया - 393110 गुजरात

को (जिसे इसमें आगे 'अनुज्ञप्तिधारी' कहा गया है) इसकी प्रथम अनुसूची के पहले स्तंभ में विनिर्दिष्ट मानक चिन्ह का इस अनुसूची के तीसरे स्तंभ में दी गई किस्मो पर, उपयोग करने के लिए अनुज्ञप्ति प्रदान करता है | इन उत्पादित क़िस्मो पर चिन्ह का उपयोग उक्त अनुसूची के द्वितीय स्तंभ में समय-समय पर संशोधित अथवा पुनरीक्षित/संदर्भित संबंध भारतीय मानक (मानकों) के अनुसार/अनुरूप विनिर्मित हो ।

By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 2016 (11 of 2016) the BUREAU hereby grants to

WELSPUN SPECIALITY SOLUTIONS LIMITED PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD,, JHAGADIA - 393110, Gujarat,

(hereinafter called 'the licensee') this licence to use the Standard Mark set out in the first column of the First Schedule hereto, upon or in respect of the varieties set out in the third column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the second column of the said Schedule as from time to time amended or revised.

2.इस अनुज्ञप्ति में अनुबंद अनुज्ञप्ति की शर्तों के लिए अनुज्ञप्तिधारी उत्तरदायी हैं। यह अनुज्ञप्ति पहली अनुसूची में यथा उल्लिखित नाम, कारखाना के पते और अविध के लिए विधिमान्य होगा और इसे स्कीम-1 में निर्दिष्टानुसार नवीकृत कराया जा सकता है।

2. This licence carries the obligations on the part of licence as condition of licence which are given in Annexure attached herewith. The licence shall be valid for the name, factory address and period as mentioned in the schedule and may be renewed as specified in the scheme-I

अनुसूची **SCHEDULE**

अन्जप्ति संख्या सीएम/एल - 7200184009

नाम

: वेलस्पून स्पेशियालीटी सोल्युशन्स लिमिटेड

: प्लोट सं.1, जीआइडीसी इन्डस्ट्रीयल एस्टेट, वालिया रोड, झगडिया - 393110 गुजरात

विधिमान्यता

: 16-09-2020 से 15-09-2021

LICENCE NO. CM/L - 7200184009

Name

: WELSPUN SPECIALITY SOLUTIONS LIMITED

Factory Address: PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA - 393110,

Gujarat,

Validity: 16-09-2020 to 15-09-2021

मानक चिहन STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिहनांकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 6603 CM/L-7200184009	भा मा 6603 :2001 IS 6603 : 2001 स्टेनलैस स्टील की छड़े और फ्लेटस Stainless Steel Bars and Flats	SS BARS AND FLATS a) Grade:X02Cr19Ni10, X04Cr19Ni9, X07Cr18Ni9, X04Cr18Ni10Ti, X04Cr18Ni10Nb, X04Cr17Ni12Mo2, X02Cr17Ni12Mo2Ti, X10Cr17Mn6Ni4N, in Hot finish & Softened condition. Shapes Round bars of diameter 20 mm to 262 mm, square bar 55 mm to 200 mm with corrosion resistance and charpy impact test b) Grade: X12Cr12,X20Cr13, X30Cr13, X40Cr13, X15Cr16Ni2, X08Cr17Mo, in Hot finished and annealed condition Shapes: Round bars of diameter 20 to 262 mm ,square bars 55 mm to 200 mm with corrosion resistance and	एक वर्ष की प्रचालन अवधि के दौरान न्यूनतम मुहरांकन फीस ₹ 78000.00 के साथ सभी इकाईयों के लिए ₹ 12.00 प्रति इकाई इकाई: 1 एमटी ₹ 12.00 per unit for all units with a Minimum Marking Fee of ₹ 78000.00 during an operative period of one year. Unit: 1 MT एक प्रचालन वर्ष के लिए न्यूनतम चिह्नांकन शुल्क अग्रिम में देय होगी जो अगले नवीकरण में अग्रनीत होगी। Minimum marking fee for one operative year payable in

यह 2020 के अविद्वा माह का Signed, Sealed and Dated this

day of

6 🖈 ं तारीख को हस्ताक्षरित, मुद्रांकित किया गया। month of year 2020.

> कृते भारतीय मानक ब्यूरो for BUREAU OF INDIAN STANDARDS

> > वैज्ञानिक-ई एफ एवं प्रमुख Scientist-E & Head

For any other communication

Address:

Ahmedabad Branch Office-II-3rd Floor, Navajivan

Amrut Jayanti Bhavan, Behind Gujarat Vidyapith,Off. Ashram Road, Ahmedabad,

AHMEDABAD,GUJARAT,380014

Phone: 079-27540317, 27540318, 27540319, 27540320

Fax: 07927540636 **E-Mail:** ahbo-2@bis.gov.in

Web: www.bis.org.in, www.manakonline.in

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L-7100033886

CM/L-No	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7100033886	Welspun Speciality Solutions Limited - PLOT NO.1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, , JHAGADIA , JHAGADIA : 393110	Stainless Steel seamless pipes and tubes for general service	IS 17875 : 2022

Endorsement No. 1 Dated 22-Dec-2023

Whereas, the licence was valid upto Twenty Seventh December Two Thousand Twenty Three.

Now, consequent upon renewal, the validity of the licence given in schedule of has been extended from Twenty Seventh December Two Thousand Twenty Three to Twenty Sixth December Two Thousand Twenty Six

Other terms and conditions of licence remain same.

Branch Head (Vadodra Branch Office)

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002. ,9 Bahadur Shah Zafar Marg, ,DELHI,110002

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS

मानक ।चेहन के उपयोग के लिए अनुज्ञप्ति Licence for the use of STANDARD MARK

लाइसेंस सं. सीएम/एल-

7100033886

Licence No. CM/L-

7100033886

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) द्वारा प्रदत्त शक्तियों के आधार पर

वेलस्पन स्पेशिलटी सॉल्यूशंस लिमिटेड प्लॉट नंबर -1, जी.आई.डी.सी इंडस्ट्रियल एस्टेट, वालिया रोड, झगड़िया- 393110,अरूच,गुजरात

को (जिसे इसमें आगे 'अनुज्ञप्तिधारी' कहा गया है) इसकी प्रथम अनुसूची के पहले स्तंभ में विनिर्दिष्ट मानक चिन्ह का इस अनुसूची के तीसरे स्तंभ में दी गई किस्मो पर, उपयोग करने के लिए अनुज्ञप्ति प्रदान करता है | इन उत्पादित क़िस्मो पर चिन्ह का उपयोग उक्त अनुसूची के द्वितीय स्तंभ में समय-समय पर संशोधित अथवा पुनरीक्षित/संदर्भित संबंध भारतीय मानक (मानकों) के अनुसार/अनुरूप विनिर्मित हो ।

By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 2016 (11 of 2016) the BUREAU hereby grants to

WELSPUN SPECIALITY SOLUTIONS LIMITED PLOT NO-1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA- 393110, BHARUCH,GUJARAT

(hereinafter called the Licensee) this licence to use the Standard Mark set out in the first column of the Schedule hereto, upon or in respect of the varieties set out in the third column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the second column of the said Schedule as from time to time amended or revised.

- 2.इस अनुज्ञप्ति में अनुबंद अनुज्ञप्ति की शर्तों के लिए अनुज्ञप्तिधारी उत्तरदायी हैं। यह अनुज्ञप्ति पहली अनुसूची में यथा-उल्लिखित नाम, कारखाना के पते और अवधि के लिए विधिमान्य होगा और इसे स्कीम-। में निर्दिष्टानुसार नवीकृत कराया जा सकता है।
- 2. This licence carries the obligations on the part of licence as condition of licence which are given in Annexure attached herewith. The licence shall be valid for the name, factory address and period as mentioned in the schedule and may be renewed as specified in the scheme-I

अनुसूची SCHEDULE

लाइसेंस सं. सीएम/एल- 7100033886 LICENCE NO. CM/L - 7100033886

नाम

: वेलस्पन स्पेशलिटी सॉल्युशंस लिमिटेड

फैक्ट्री एड्रेस

ः प्लॉट नंबर -1, जी.आई.डी.सी इंडस्ट्रियल एस्टेट,वालिया रोड, झगड़िया- 393110,अरूच,गुजरात

विधिमान्यता

: सताइस दिसम्बर दो हज़ार बाईस से छब्बीस दिसम्बर दो हज़ार तेइस

Name

: Welspun Speciality Solutions Limited

Factory Address

: PLOT NO-1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA- 393110,

BHARUCH, GUJARAT

Validity

:From Twenty Seventh December Two Thousand Twenty Two to Twenty Sixth

December Two Thousand Twenty Three

December 1 wo 1 housand 1 wenty 1 hree			
मानक चिहन STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिह्नांकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 17875 CM/L- 7100033886	IS 17875 : 2022 सामान्य सेवाओं के लिए स्टेनलेस इस्पात सीमलेस पाइप और ट्यूब IS 17875 : 2022 Stainless Steel seamless pipes and tubes for general service	स्टेनलेस इस्पात सीमलेस पाइप और ट्यूब संलग्न अनुलग्न के अनुसार Stainless Steel seamless pipes and tubes for general service	एक प्रचालन वर्ष के लिए न्यूनतम चिह्नांकन शुल्क अग्रिम में देय होगी जो अगले नवीकरण में अग्रनीत होगी। Minimum marking fee for one operative year payable in advance which will be carricd
			over to next renewal(s)

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दिसम्बर दो हज़ार बाईस को हस्ताक्षरित तथा मोहरबंद किया गया।

Signed, Sealed and Dated this

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December Two Thousand Twenty Two.

कृते भारतीय मानक ब्यूरो for BUREAU OF INDIAN STANDARDS

एस के सिंह/SK Singh

वैज्ञानिक-एफ एवं प्रमुख /SCIENTIST-F & HEAD(SUBO)

Annexure Grant of Licence Document

Scope of Licence:

a) Grade Austenite 201 ,201LN ,204 ,304 ,304L ,304H ,304LN ,304N ,309S,309H ,310S ,310H ,310MoLN ,312 ,316 ,316L ,316H 316LN ,316N1 ,316N2,317 ,317L ,317LN ,317LM ,317LMN , Hot Finished Pipes of NB 32 to NB 150,thickness 3.56 mm upto and including 7.11 mm, Cold Finished Pipes of NB150 ,thickness 3.40 mm, CF tube of OD 6.0 mm and thickness 1.0 mm

b)Grade Austenite 304Ce ,308Ce ,309Nb ,309HNb ,310Nb ,310HNb ,316Ti ,317LCu ,321 ,321H ,345 ,347 ,347H ,347LN ,348 ,348H,Hot Finished Pipes of OD 44.45 mm to 171.00 mm, thickness 7.62 mm upto and including 11.50 mm, Cold Finished Tubes from OD 6.00 mm to 20.00 mm, thickness from 1 mm upto and including 1.65 mm

- c) Grade Duplex X02Cr22Ni6Mo3N (2205), X02Cr25Ni7Mo4CuN (2507),X02Cr22Ni5Mo3N (1803),2101,2304,Hot Finished Pipe of NB 32 ,thickness 3.56 mm, Cold finished Pipe of NB 100 ,thickness 8.56 mm, Cold Finished tube of OD 6.00 mm and thickness 1.00 mm.
- d) Grade Martensite X12Cr12 (410), Hot Finished Pipe of NB 40, thickness 4.00 mm, Cold finished Tube of OD 19.05 mm, Thickness 1.65 mm.

कृते भारतीय मानक ब्यूरो for BUREAU OF INDIAN STANDARDS

एसं के सिंह/ S K Singh

वैज्ञानिक-एफ एवं प्रमुख SCIENTIST-F & HEAD(SUBO)





उपभोक्ता मामले, खाद्य एव सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution Government of India

सूरत शाखा कार्यालय / Surat Branch Office

प्रथम तल, दूरसंचार भवन, करीमाबाद एडिमन बिल्डिंग, घोड दोड रोड, सूरत - 395001 दूरभाष: (0261) 2990071, 2991171, 2992271, 2990690 ई-मेल : subo-bis@bis.gov.in वेबसाइट: www.bis.gov.in First Floor, Doorsanchar Bhavan, Karimabad, Admin Building, Ghod Dod Road, Surat - 395001 Ph.: (0261) 2990071, 2991171, 2992271, 2990690 Email : subo-bis@bis.gov.in Website :www.bis.gov.in

Our Ref: SUBO/CM/L -7100033886

Date: 30-12-2022

Subject: Grant of BIS Certification Marks Licence No 7100033886 as per IS 17875:2022.

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED PLOT NO-1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA- 393110,BHARUCH,GUJARAT

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Product:-Stainless Steel seamless pipes and tubes for general service IS 17875:2022

Grade/Class/Type/Variety

- a) Grade Austenite 201,201LN,204,304,304L,304H,304LN,304N,309S,309H,310S,310H,310MoLN,312,316,316L,316H,316LN,316N1,316N2,317,317L,317LN,317LM,317LMN, Hot Finished Pipes of NB 32 to NB 150,thickness 3.56 mm upto and including 7.11 mm, Cold Finished Pipes of NB150, thickness 3.40 mm, CF tube of OD 6.0 mm and thickness 1.0 mm
- b)Grade Austenite 304Ce ,308Ce ,309Nb ,309HNb ,310Nb ,310HNb ,316Ti ,317LCu ,321 ,321H ,345 ,347 ,347H ,347LN ,348 ,348H,Hot Finished Pipes of OD 44.45 mm to 171.00 mm, thickness 7.62 mm upto and including 11.50mm, Cold Finished Tubes from OD 6.00 mm to 20.00 mm, thickness from 1 mmupto and including 1.65 mm
- c) Grade Duplex X02Cr22Ni6Mo3N (2205),X02Cr25Ni7Mo4CuN 2507),X02Cr22Ni5Mo3N (1803) ,2101,2304,Hot Finished Pipe of NB 32 ,thickness 3.56 mm, Cold finished Pipe of NB 100 ,thickness 8.56 mm, Cold Finished tube of OD 6.00 mm and thickness 1.00mm.
- d) Grade Martensite X12Cr12 (410), Hot Finished Pipe of NB 40, thickness 4.00 mm, Cold finished Tube of OD 19.05 mm, Thickness 1.65 mm.
- 1. The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.
- 2.The number assigned to this licence is CM/L- 7100033886 which has been made operative from 2022-12-27 and is valid upto 2023-12-26. The licence number should invariably be referred to in your future correspondence.

According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee for use of standard mark as per Annexure-I of Scheme I of BIS(Conformity assessment) Regulation 2018 is payable by you with effect from 2022-12-27 for the period of validity of the licence in advance.

- 3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. Our Receipt No. AA71PC2022000946 dated 2022-10-03 for the licence fee and the minimum marking fee for the first operative period is already issued.
- 4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.
- 5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.
- 6. The Scheme of Testing and Inspection submitted by you and agrred by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.
- 7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.
- 8.On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.
- 9. This licence is granted for your factory situated at PLOT NO-1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA- 393110, BHARUCH, GUJARAT . Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence.

Thanking You,

SCIENTIST-F & HEAD(SUBO)





उपभोक्ता मामले, खाद्य एव सार्वजनिक वितरण मंत्रालय

BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution
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Our Ref: SUBO/CM/L-7100033886

Dated: 30-12-2022

M/S WELSPUN SPECIALITY SOLUTIONS LIMITED PLOT NO-1, G.I.D.C INDUSTRIAL ESTATE, VALIA ROAD, JHAGADIA- 393110,BHARUCH,GUJARAT

Subject: Advertisement to be issued by the new licensees

Dear Sir,

By obtaining the BIS Certification Marking Licence you have joined the large family of licensees operating the BIS Certification Marking Scheme.

As you are, no doubt, aware that consumers are anxiously looking for products conforming to the standard and they would be interested to know the new BIS Licensees. It is, therefore, necessary that the fact that your product has been covered under a BIS licence should be made known far and wide and for this purpose we would suggest that you advertise this fact in the newspapers giving this information and details of your product for which the licence has been granted. To create a better image in the consumer's mind, the standard mark which has been granted may also be displayed in the advertisements in regional newspapers to obtain better coverage.

You may also consider having additional publicity through other media such as radio or TV.

We do hope that you would implement the above suggestions and we would request you to send us the tex of your advertisement for our approval together with entire advertisement/publicity programme for the year.

Thanking you,

Yours faithfully,

SCIENTIST-F & HEAD (SUBO)